



1. Title of the certificate (LT)¹

Profesinio mokymo diplomas. Suvirintojo mokymo programa (valstybinis kodas 440071502)

¹in original language

2. Translated title of the certificate (EN)¹

Qualified worker's Diploma. Welder training program (state code 440071502)

¹If applicable. This translation has no legal status.

3. Profile of skills and competences

1. Work safely.
2. Prepare metal edges for welding.
3. Weld seams in various locations.
4. Perform arc welding of steel.
5. Perform oxy-acetylene welding of steel, non-ferrous metals, and alloys.
6. Identify and eliminate defects in welding seams.
7. Connect surfaces by way of soldering.
8. Weld in all positions using semi-automatic equipment.
9. Use TIG welding to weld structures.
10. Cut metal using oxygen.
11. Cut metal using arc cutting equipment.
12. Cut metal using air-arc cutting equipment.
13. Cut metal using plasma cutting equipment.
14. Know the business environment and assess one's opportunities.

4. Range of occupations accessible to the holder of the certificate¹

Arc welding using lightly coated electrodes, oxy-acetylene welding and soldering, semi-automatic welding using shielding and inert gas (MAG, MIG, and TIG), metal cutting, and providing welding services to customers.

¹ If applicable

(*) Explanatory note

This document is designed to provide additional information about the specified certificate and does not have any legal status in itself. The format of the description is based on the following texts: Council Resolution 93/C 49/01 of 3 December 1992 on the transparency of qualifications, Council Resolution 96/C 224/04 of 15 July 1996 on the transparency of vocational training certificates, and Recommendation 2001/613/EC of the European Parliament and of the Council of 10 July 2001 on mobility within the Community for students, persons undergoing training, volunteers, teachers and trainers.

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5. Official basis of the certificate

Name and status of the body awarding the certificate Legal entity with licence to provide formal vocational training programmes	Name and status of the national/regional authority providing accreditation/recognition of the certificate Ministry of Education and Science of The Republic of Lithuania
Level of the certificate (national or international) ISCED 454; LTKS IV; EKS 4	Grading scale / Pass requirements 10 grade scale. A Pass Grade - Grade 4-10 or entry "Passed"
Access to next level of education/training Possibility to continue studies at the higher level of education programme	International agreements
Legal basis Law on Education of the Republic of Lithuania Law on Vocational Education and Training of the Republic of Lithuania Resolution No. 535 of 4 May 2010 of the Government of the Republic of Lithuania "On the approval of the description of the National Qualifications Framework"	

6. Officially recognised ways of acquiring the certificate

Aggregate duration of learning required to get the certificate (in weeks): 59 Ratio of theoretical and practical learning (%): 40/60 Duration and place of apprenticeship (in weeks): (12) Possibility to include passed education: passed education included by evaluating the knowledge		
Description of vocational education and training received	Part of programme (%)	Duration (in weeks)
School-/training centre-based	40	24
Workplace-based	60	35
Accredited prior learning		
Total duration of the education/ training leading to the certificate		59
Entry requirements Additional information More information (including the description of the national system of qualifications) at: www.aikos.smm.lt , www.europass.lt , www.euroguidance.lt , www.kpmc.lt The National Reference Points: www.europass.lt , www.smpf.lt		