



1. Title of the certificate (LT)¹

Kvalifikacijos pažymėjimas. Suvirintojo elektra rankiniu būdu mokymo programa (valstybinis kodas 210071510)

¹in original language

2. Translated title of the certificate (EN)¹

Qualification certificate. Hand electric welder training program (state code 210071510)

¹If applicable. This translation has no legal status.

3. Profile of skills and competences

1. Prepare edges of metal surfaces for welding.
2. Use arc power sources and equipment.
3. Weld seams in different spatial positions.
4. Be able to assess the quality of welding seams.
5. Use welding equipment.
6. Weld using semi-automatic equipment in all spatial positions.
7. Weld structures using tungsten electrodes in inert gas environment.
8. Perform oxygen cutting.
9. Perform arc cutting.
10. Perform airborne arc cutting.
11. Cut metal using plasma method.
12. Develop welding procedures schedule.
13. Find necessary technical and technological information.
14. Work safely.

4. Range of occupations accessible to the holder of the certificate¹

Arc welding using stick electrodes; semiautomatic welding in shielding and inert gas (MAG, MIG, TIG), metal cutting, welding service provision to customers.

¹ If applicable

(*) Explanatory note

This document is designed to provide additional information about the specified certificate and does not have any legal status in itself. The format of the description is based on the following texts: Council Resolution 93/C 49/01 of 3 December 1992 on the transparency of qualifications, Council Resolution 96/C 224/04 of 15 July 1996 on the transparency of vocational training certificates, and Recommendation 2001/613/EC of the European Parliament and of the Council of 10 July 2001 on mobility within the Community for students, persons undergoing training, volunteers, teachers and trainers.

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5. Official basis of the certificate

Name and status of the body awarding the certificate Legal entity with licence to provide formal vocational training programmes	Name and status of the national/regional authority providing accreditation/recognition of the certificate Ministry of Education and Science of The Republic of Lithuania
Level of the certificate (national or international) ISCED 252; LTKS II; EKS 2	Grading scale / Pass requirements 10 grade scale. A Pass Grade - Grade 4-10 or entry "Passed"
Access to next level of education/training Possibility to continue learning at the same level of education programme	International agreements
Legal basis Law on Education of the Republic of Lithuania Law on Vocational Education and Training of the Republic of Lithuania Resolution No. 535 of 4 May 2010 of the Government of the Republic of Lithuania "On the approval of the description of the National Qualifications Framework"	

6. Officially recognised ways of acquiring the certificate

Aggregate duration of learning required to get the certificate (in weeks): 38 Ratio of theoretical and practical learning (%): 42/58 Duration and place of apprenticeship (in weeks): (0) Possibility to include passed education: passed education included by evaluating the knowledge		
Description of vocational education and training received	Part of programme (%)	Duration (in weeks)
School-/training centre-based	42	16
Workplace-based	58	22
Accredited prior learning		
Total duration of the education/ training leading to the certificate		38
Entry requirements		
Additional information More information (including the description of the national system of qualifications) at: www.aikos.smm.lt , www.europass.lt , www.euroguidance.lt , www.kpmc.lt The National Reference Points: www.europass.lt , www.smpf.lt		